Curriculum Standard for Manufacturing Production and Process Development: Manufacturing and Industrial Engineering Technology

Career Cluster: Manufacturing**

Cluster Description: Planning, managing, and performing the processing of materials into intermediate or final products and related professional and technical support activities such as production planning and control, maintenance and manufacturing/process engineering.

Pathway: Manufacturing Production Process Development | Effective Term: Summer 2018 (2018*02)

Program Majors Under Pathway Program Major / Classification of Instruction Programs (CIP) Code Credential Level(s) Offered **Program Code** AAS/Diploma/Certificate Industrial Engineering Technology CIP Code: 15.0612 A40240 Industrial Management Technology CIP Code: 52.0205 AAS/Diploma/Certificate A50260 A50320 Manufacturing Technology CIP Code: 15.0699 AAS/Diploma/Certificate

Pathway Description: These curriculums are designed to prepare students through the study and application of the principles for developing, implementing and improving integrated systems involving people, materials, equipment and information as leaders in an industrial or manufacturing setting.

Course work includes mathematics, systems analysis, leadership and management skills, quality and productivity improvement methods, cost analysis, facilities planning, manufacturing materials and processes, and computerized production methods.

Graduates should qualify as quality improvement technicians, quality assurance and control technicians, front-line supervisors, production planners, inventory supervisors, and manufacturing technicians.

Program Description: Choose one of the following 4^{th} paragraphs to use in conjunction with the first three paragraphs of the pathway description above for documentation used to identify each Program Major:

Industrial Engineering Technology: A course of study that prepares the students to use basic engineering principles and technical skills to develop, implement, and improve industrial and service systems. Includes instruction in systems analysis, quality and productivity improvement techniques for process development, cost analysis, facilities planning, organizational behavior, industrial processes, industrial planning procedures, computer applications, and report and presentation preparation. Graduates should qualify for employment as industrial process technicians, quality assurance and control technicians, and facilities managers. Certification is available through organizations such as ASQC, SME, and APICS.

Industrial Management Technology: A course of study that prepares the students to use basic engineering principles and management skills to plan and manage operations of industrial and manufacturing processes. Includes instruction in financial management, industrial and human resources management, industrial psychology, management information systems, quality and productivity improvement, quality control, operations research, safety and health issues, and environmental program management. Graduates should be qualified to enter the workforce as front-line supervisor, engineering assistant, production planner, inventory supervisor, or as a quality control technician. With additional training and experience, graduates could become plant manager or production managers.

Manufacturing Technology: A course of study that prepares students to use basic engineering principles and technical skills to identify and resolve production problems in the manufacture of products. Includes instruction in machine operations and CNC principles, production line operations, instrumentation, computer-aided manufacturing (CAM) and other computerized production techniques, manufacturing planning, quality control, quality assurance and informational infrastructure. Graduates should qualify for employment as a manufacturing technician, quality assurance technician, CAD/CAM technician, team leader, or research and development technician.

^{*}Within the degree program, the institution shall include opportunities for the achievement of competence in reading, writing, oral communication, fundamental mathematical skills, and basic use of computers.

I. General Education Academic Core

[Curriculum Requirements for associate degree, diploma, and certificate programs in accordance with 1D SBCCC 400.10]: Degree programs must contain a minimum of 15 semester hours including at least one course from each of the following areas: humanities/fine arts, social/behavioral sciences, and natural sciences/mathematics. Degree programs must contain a minimum of 6 semester hours of communications. Diploma programs must contain a minimum of 6 semester hours of general education; 3 semester hours must be in communications. General education is optional in certificate programs.

Manufacturing Production Process Development: Manufacturing and Industrial Engineering Technology

General Education Academic Core					AAS	Diploma	Certificate
Minimum General Education Hours Required:			15 SHC	6 SHC	0 SHC		
Courses listed below are recommended general education courses for this curriculum standard. Colleges may choose to include additional or alternative general education courses to meet local curriculum needs.							
		-	ate and diploma level curriculum courses gree programs.	s. These courses may <u>not</u> be			
Comn	nunicatio	ons:					
*	COM	101	Workplace Communication	3 SHC	6 6116	2 6 6116	
	COM	110	Introduction to Communication	3 SHC	6 SHC	3-6 SHC	Optional
	COM	120	Intro Interpersonal Com	3 SHC			
	COM	231	Public Speaking	3 SHC			
*	ENG	101	Applied Communications I	3 SHC			
*	ENG	102	Applied Communications II	3 SHC			
	ENG	110	Freshman Composition	3 SHC			
	ENG	111	Expository Writing	3 SHC			
	ENG	114	Professional Research & Reporting	3 SHC			
	ENG	116	Technical Report Writing	3 SHC			
Huma	nities/F	ine Arts	:				
*	HUM	101	Values in the Workplace	2 SHC			
	HUM	110	Technology and Society	3 SHC			
	HUM	115	Critical Thinking	3 SHC	3 SHC	0-3 SHC	Optional
	HUM	230	Leadership Development	3 SHC			
	PHI	230	Introduction to Logic	3 SHC			
	PHI	240	Introduction to Ethics	3 SHC			
Social	/Behavi	oral Sci	ences:				
	ECO	151	Survey of Economics	3 SHC			
	ECO	251	Prin of Microeconomics	3 SHC			
	GEO	110	Introduction to Geography	3 SHC	2 5116	0.25116	0
	GEO	111	World Regional Geography	3 SHC	3 SHC	0-3 SHC	Optional
	GEO	131	Physical Geography I	4 SHC			
*	PSY	101	Applied Psychology	3 SHC			
*	PSY	102	Human Relations	2 SHC			
	PSY	118	Interpersonal Psychology	3 SHC			
	PSY	135	Group Processes	3 SHC			
	PSY	150	General Psychology	3 SHC			
*	SOC	105	Social Relationships	3 SHC			
	SOC	210	Introduction to Sociology	3 SHC			
	SOC	215	Group Process	3 SHC			
Natur		ces/Mat	thematics:				
	MAT	110	Math Measurement & Literacy	3 SHC			
	MAT	121	Algebra/Trigonometry I	3 SHC			
	MAT	143	Quantitative Literacy	3 SHC			
	MAT	152	Statistical Methods I	4 SHC			
	MAT	171	Precalculus Algebra	4 SHC	3 SHC	0-3 SHC	Optional
	MAT	223	Applied Calculus	3 SHC			
	MAT	271	Calculus I	4 SHC			1

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- **II. Major Hours**. AAS, diploma, and certificate programs must include courses which offer specific job knowledge and skills. Work-based learning may be included in associate in applied science degrees up to a maximum of 8 semester hours of credit; in diploma programs up to a maximum of 4 semester hours of credit; and in certificate programs up to a maximum of 2 semester hours of credit. Below is a description of each section under Major Hours.
 - **A. Technical Core.** The technical core is comprised of specific courses which are required for all Program Majors under this Curriculum Standard. A diploma program offered under an approved AAS program standard or a certificate which is the highest credential level awarded under an approved AAS program standard must include a minimum of 12 semester hours credit derived from the curriculum core courses or core subject area of the AAS program.
 - **B. Program Major(s).** The Program Major must include a minimum of 12 semester hours credit from required subjects and/or courses. The Program Major is in addition to the technical core.
 - **C. Other Major Hours.** Other major hours must be selected from prefixes listed on the curriculum standard. A maximum of 9 semester hours of credit may be selected from any prefix listed, with the exception of prefixes listed in the core.

Manufacturing Production Process Development:			AAS	30 SHC	Certificate 12 SHC	
Manufacturing and Industrial Engineering Technology						
Minimum Major Hours Required:						49 SHC
Courses required for a diploma are designated with *						19-22 SHC
. Technical	Core:					
* ISC	132	Mfg Quality Control	3 SHC			
* Choose	e one:					
BPR	111	Print Reading	2 SHC			
DFT	111	Technical Drafting I	2 SHC			
DFT	119	Basic CAD	2 SHC			
DFT	151	CAD I	3 SHC			
DFT	170	Engineering Graphics	3 SHC			
EGR	120	Eng and Design Graphics	3 SHC			
ISC	112	Industrial Safety	2 SHC			
OR		•				
ISC	121	Envir Health & Safety	3 SHC			
. Program			es from the prefixes listed with	nin		
. Program or AAS Degree ne same progr	e select oi ram majo	ne program major plus additional courso r for a minimum of (12) semester hours		nin		
. Program or AAS Degree ne same progr	e select oi ram majo	ne program major plus additional course r for a minimum of (12) semester hours ing Technology		nin		
. Program or AAS Degree ne same progr Industrial I	e select or ram majo Engineer 135	ne program major plus additional course r for a minimum of (12) semester hours ing Technology Principles of Industrial Mgmt	of credits. 4 SHC	nin		
. Program or AAS Degree ne same progr Industrial I ISC ISC	e select or ram majo Engineer 135 136	ne program major plus additional course r for a minimum of (12) semester hours ing Technology Principles of Industrial Mgmt Productivity Analysis I	of credits. 4 SHC 3 SHC	nin		
. Program or AAS Degree ne same progr Industrial I	e select or ram majo Engineer 135	ne program major plus additional course r for a minimum of (12) semester hours ing Technology Principles of Industrial Mgmt	of credits. 4 SHC	nin		
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. Program or AAS Degree ne same progr Industrial I ISC ISC ISC ISC MEC MEC MEC MEC MEC	E select of cam majo Engineer 135 136 243 e one: 111 145 161	ne program major plus additional course r for a minimum of (12) semester hours ing Technology Principles of Industrial Mgmt Productivity Analysis I Prod & Oper Management I Machine Processes I Mfg Materials I Manufacturing Processes I	of credits. 4 SHC 3 SHC 3 SHC 3 SHC 3 SHC 3 SHC 3 SHC	nin		
. Program or AAS Degree ne same progr Industrial I ISC ISC ISC Ochoose MEC	E select or ram majo Engineer 135 136 243 E one: 111 145 161 Manager 135	ne program major plus additional course r for a minimum of (12) semester hours ing Technology Principles of Industrial Mgmt Productivity Analysis I Prod & Oper Management I Machine Processes I Mfg Materials I Manufacturing Processes I	of credits. 4 SHC 3 SHC 3 SHC 3 SHC 3 SHC 3 SHC 4 SHC	nin		
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	anufacturing Technology Choose one:					
	MEC	145	Mfg_Materials I	3 SHC		
ı	MEC	180	Engineering Materials	3 SHC		
* (Choose one:					
ı	ISC	212	Metrology	2 SHC		
-	MAC	114	Intro to Metrology	2 SHC		
ı	MEC	151	Mechanical Mfg Systems	2 SHC		
* (Choose	one:				
,	ATR	112	Intro to Automation	3 SHC		
ı	BPR	111	Print Reading	2 SHC		
	HYD	110	Hydraulics/Pneumatics I	3 SHC		
-	HYD	180	Pneumatics in Automation	3 SHC		
- 1	ISC	220	Lean Manufacturing	3 SHC		

C. Other Major Hours. *To be selected from the following prefixes:*

ACC, ALT, ATR, BAT, BIO, BPM, BPR, BTC, BUS, CEG, CET, CHM, CIS, CIV, CMT, CSC, CST, CTI, CTS, DBA, DDF, DFT, ECO, EGR, ELC, ELN, HYD, ISC, MAC, MAT, MEC, MNT, NOS, OMT, PHY, PLA, PTC, SRV, SST, WBL, and WLD

Up to two semester hour credits may be selected from ACA.

Up to three semester hour credits may be selected from the following prefixes: ARA, ASL, CHI, FRE, GER, ITA, JPN, LAT, POR, RUS and SPA.

III. Other Required Hours

A college may include courses to meet graduation or local employer requirements in a certificate (0-1 SHC), diploma (0-4 SHC), or an associate in applied science (0-7 SHC) program. These curriculum courses shall be selected from the Combined Course Library and must be approved by the System Office prior to implementation. Restricted, unique, or free elective courses may not be included as other required hours.

IV. Employability Competencies

Fundamental competencies that address soft skills vital to employability, personal, and professional success are listed below. Colleges are encouraged to integrate these competencies into the curriculum by embedding appropriate student learning outcomes into one or more courses or through alternative methods.

- **A. Interpersonal Skills and Teamwork** The ability to work effectively with others, especially to analyze situations, establish priorities, and apply resources for solving problems or accomplishing tasks.
- **B.** Communication The ability to effectively exchange ideas and information with others through oral, written, or visual means.
- **C. Integrity and Professionalism –** Workplace behaviors that relate to ethical standards, honesty, fairness, respect, responsibility, self-control, criticism and demeanor.
- **D. Problem-solving** The ability to identify problems and potential causes while developing and implementing practical action plans for solutions.
- **E. Initiative and Dependability** Workplace behaviors that relate to seeking out new responsibilities, establishing and meeting goals, completing tasks, following directions, complying with rules, and consistent reliability.
- F. Information processing The ability to acquire, evaluate, organize, manage, and interpret information.
- **G.** Adaptability and Lifelong Learning The ability to learn and apply new knowledge and skills and adapt to changing technologies, methods, processes, work environments, organizational structures and management practices.
- **H. Entrepreneurship** The knowledge and skills necessary to create opportunities and develop as an employee or self-employed business owner.

*An **Employability Skills Resource Toolkit** has been developed by NC-NET for the competencies listed above. Additional information is located at: http://www.nc-net.info/employability.php

Summary of Required Semester Hour Credits (SHC) for each credential:

	AAS	Diploma	Certificate
Minimum General Education Hours	15	6	0
Minimum Major Hours	49	30	12
Other Required Hours	0-7	0-4	0-1
Total Semester Hours Credit (SHC)	64-76	36-48	12-18

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^{**}The North Carolina Career Clusters Guide was developed by the North Carolina Department of Public Instruction and the North Carolina Community College system to link the academic and Career and Technical Education programs at the secondary and postsecondary levels to increase student achievement. Additional information about Career Clusters is located at: http://www.nc-net.info/NC career clusters quide.php or http://www.careertech.org.